

ENE Brown Dip

ENE Brown is a liquid, room temperature antiquing formulation for copper, brass, bronze, and munz metal. It produces mainly light to darker browns. Black can be produced with long dwell times.

Features & Benefits

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| US 10 B finish | Matching of hardware finishes |
| Uniform deposition coating | Easily relieved to get varying levels of worn antique appearance |
| ROHS and REACH compliant | Product good for use in Europe |

Operating Conditions

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| Concentration | 1 part ENE Brown Dip:3 – 6 parts water |
| Temperature | 75°F – 90°F |
| Immersion time | 30 sec – 3 min Depending on concentration and tone desired |
| Equipment | Plastic or fiberglass tanks |
| Control | Dip may be controlled by small additions (1 – 2 fluid oz/Gal) of concentrated ENE Brown Dip. When the time interval to produce the desired tone becomes inordinately long and further additions of ENE Brown Dip do not increase rate of color production, the bath is spent and should be replaced. |

Waste Disposal

ENE Brown Dip solutions contain soluble Selenium compounds and may contain heavy metals generated during processing (copper, zinc, etc.) The Selenium compounds may be reduced to elemental Selenium. Our Aquapure specialists will be able to assist in this area.

Caution

ENE Brown Dip fumes are toxic. Use only with proper exhaust ventilation. If taken internally, ENE Brown Dip is poisonous (contains Selenium salts). Avoid contact with skin and eyes. Use protective clothing (rubber gloves) when handling this material. In case of contact with skin, affected area should be thoroughly flushed with water; for eyes, flush with water for at least 15 minutes and obtain medical attention. Avoid contact of ENE Brown Dip with concentrated acids or oxidizing materials.

WARRANTY: THE QUALITY OF THIS PRODUCT IS GUARANTEED ON SHIPMENT FROM OUR PLANT. IF THE USE RECOMMENDATIONS ARE FOLLOWED, DESIRED RESULTS WILL BE OBTAINED. SINCE THE USE OF OUR PRODUCTS IS BEYOND OUR CONTROL, NO GUARANTEE EXPRESSED OR IMPLIED IS MADE AS TO THE EFFECTS OF SUCH USE, OR THE RESULTS TO BE OBTAINED.

Our people. Your problem solvers.

For more information on this process please call us at

1-800-648-3412

or techservice@hubbardhall.com

